# Replacement Kit Rotor Control HS OPTIMUS 9890 000 0268x

#### **FILING INSTRUCTIONS**

File this documentation in binder:

Subsystem manual Optimus RAD / RF / C



# **Philips Medical Systems**

# **Replacement Kit Rotor Control HS**

9890 000 0268x

#### **SERVICE MANUAL - UNIT**

### Replacement Kit Rotor Control HS OPTIMUS

742

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In case there are any questions concerning this manual, please send this LOPAD via fax to 49/(0)40/5078 2481

File: Repl\_kit\_roco\_hs\_28231AA.doc

List of pages and drawings (LOPAD)

Manual Order No: 4512 984 28231

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0.5

1

3...11 (04.0)

Z1-13.2 (d/04.0) A3 OPTIMUS R/F 5Z-2 (c/04.0) A3 OPTIMUS R/F

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#### Introduction and technical data 1.

#### 1.1. Purpose of manual

This document describes the detailed replacement procedure for the rotor control unit.

Additional stator inductance measurements are described to detect stator inductance problems which can lead to rotor control failures.

#### 1.2. Items supplied

9890 000 0268x Rotor Control HS 4512 984 28231 This manual

4512 116 02502 Service disk for replacement

#### 1.3. Compatibility

All OPTIMUS RAD/RF & C generators in combination with high-speed rotor control unit.

9890 000 0268x 4512 104 7360x / 7361x Rotor control HS

Rotor control HS 9890 000 02212 4512 104 7140x OPTIMUS RAD 9890 000 02001 release  $\leq 2.x$ OPTIMUS RAD/RF 9890 000 02001 release ≥ 3.x OPTIMUS C 9890 000 02191 release ≥ 1.x

#### 1.4. Technical data

#### 1.4.1. Tools

#### **Tools**

TC129 Tool kit, standard

Inductivity measuring device to be obtained locally

or order at SL Hamburg (4512 101 77141) Service PC with AGenT version 2.1.2

#### 1.5. Safety information

The general legal and factory safety recommendations for this X-ray equipment and the following recommendations must be strictly observed!

Start of installation, operation and maintenance work and especially electrical work must only be executed by trained and authorized persons. This equipment must only be serviced by properly educated service specialists who have received general and system-specific training as performed by Philips Medical Systems.



#### Warning!

The system/component must be switched OFF during replacement work. Any X-ray unit produces ionizing radiation which may be harmful if not properly controlled. Therefore, it is recommended that this equipment be operated in accordance with the guidelines set down by the national council on radiation protection.

#### 1.6. Service reliability information

Permanently interested in quality improvement of the PMS products, we depend on getting information from the field.

Therefore, please send us the current generator logfile information.

Please download the generator errorlog logfile.

The filename must contain the generator serial number and generator release.

e.g. "33960234.tdl" for rel. 3.3 and serial number 960234.

Carsten Mais, Test & Integration Generators, PMS Hamburg, as Attachment to E-Mail. mailto:Carsten.Mais@philips.com

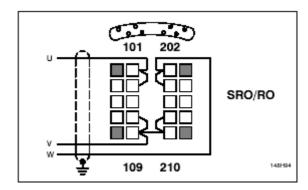
#### 2. Stator inductance test

This test is suitable to detect internal stator coil short-circuits.

Depending on the location of a possible short-circuit (number of shorted wires), the resistance of the coil still shows a value within tolerance but the inductivity is out of tolerance. This leads to an increased stator current and can destroy the rotor control unit.

	SRO stator (mH)					
S	wire		-10%		+10%	
U - V	101/103 - =	1 – 2	~	51.7	57	62.7
	107/109					
V - W	208/210 - =	2 – 3	~	30.6	34	37.4
	202/204					

- Stator links not removed.
- Stator wires U-V-W disconnected.



This check can be performed with a low-cost inductance measuring device obtainable locally or can be ordered at the SLI Hamburg with the 12NC 4512 101 77141.

Please send the measuring results referring to the tube type and serial number together with generator serial number and customer/site data to:

Dietmar Morgenstern Service Innovation XRT mailto:dietmar.morgenstern@philips.com

e.g.
XYZ hospital, Town, Country
SRO 25 50 serial number 89123 – 654123
Generator Optimus 50 970023
Inductance:
U--V = 56; V--W = 35

Appreciate your help and many thanks in advance.

## 3. Preparatory work

Due to the change of the cooling airflow for the rotor control unit in different generator types it is necessary to check in which type of generator the unit is to be replaced.

In case of:

OPTIMUS RAD/RF rel.  $\geq$  3.x generator serial number  $\geq$  970218 or OPTIMUS C generator serial number  $\geq$  986001 no preparatory work is required.

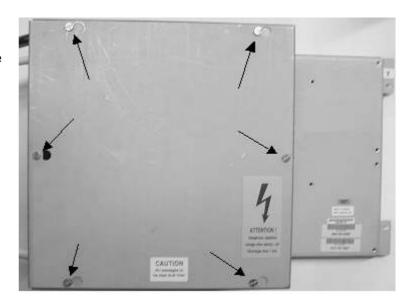
Follow immediately the replacement procedure

4.1 Replacement procedure for OPTIMUS RAD/RF rel.3.x OPTIMUS C on page 8.

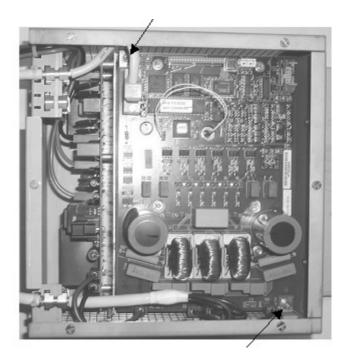
If the generator serial number is  $\leq$  970217 the fan in the rotor control unit must be turned over to correct the cooling airflow direction before the unit is replaced.

#### 3.1. Fan airflow direction correction

Open the cover.
 Turn the screws 1..2 turns counter clockwise to loosen the screws and remove the cover plate.



· Remove the two ground connection screws.

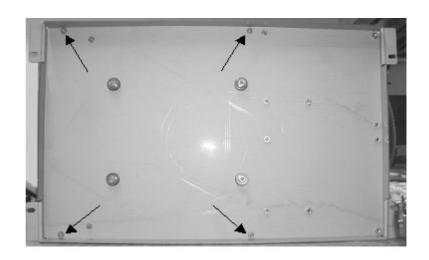


#### Replacement Kit Rotor Control HS

Remove the four fixing screws for the side panel.

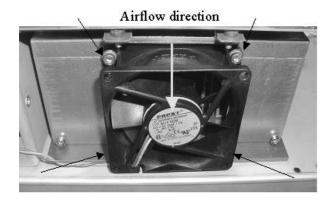


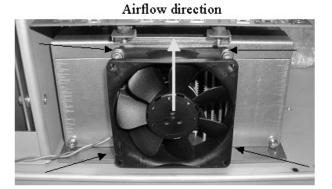
Turn the unit top side down and remove the four screws. Turn the unit carefully back and remove the I\_I shaped side panel.



Remove the four fixing screws of the fan and turn the fan through 180° to change the airflow direction.

Initial delivery, airflow direction for Optimus rel. 3 and Optimus C generators. Turned fan, airflow direction for Optimus rel. 2 generators.





### 4. Replacements

#### 4.1. Replacement procedure for OPTIMUS RAD/RF rel.3.x / OPTIMUS C

#### Caution

Switch the generator OFF and disconnect it completely from mains with the earth-leakage breaker or mains switch!

#### 4.1.1. Removal of old rotor control (RoCo) unit

- Remove the data cable from back panel EZX 51 and leave it with the old RoCo unit.
- Disconnect the stator wires from terminal EX 1100 (single-tube generator).

In case tube switch unit EWG is present:

- Remove plug EY 100 X3, it will be used again later.
- Disconnect stator cable Y100 EWG at EWG K11:1:2:3 and leave it with the old RoCo unit.
- Remove the mains wires from ENF3: T1:T2:T3 and ENX 1102 and leave them with the old RoCo unit.
- Remove the RoCo unit completely from the generator.

#### 4.1.2. Installation of the new RoCo unit

- Install the new unit in the generator.
- Connect the mains wires at ENF3: T1:T2:T3 and ground wire to ENX 1102.

In case tube switch unit EWG is present:

- Connect the stator cable of the RoCo unit at EWG K11: 1:2:3.
- Reconnect plug EY 100 X3.

#### Single tube generator:

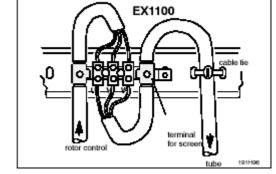
- Connect the stator cable to terminal EX 1100 (U-V-W) and the cable of the RoCo unit likewise.
- Make sure the screen of the stator cable is properly connected to ground.
- Relieve the tension on the stator cable with a tie-wrap.

#### Note

Use screened cables. Connect the screen to earth at both ends. (0722 215 02054)

Do not mix up the phases, otherwise components of the rotor control may be destroyed.

- Connect the data cable at EZX51.
- Tighten all cables and wires with tie-wraps.



• Switch the generator ON.

Errors 10TD and 10Tl appear because the tube data have to be updated for the new RoCo unit HS. Copy from the service disk (4512 116 02503) file "Tube\_r3.tdl" into the release 3.x directory on harddisk. Overwrite the old directory.

- old file same name, 173271 byte and date is 27.07.98 etc.
- new file, 182741 byte and date is 06.02.03.
- Connect the service PC to the generator and start AGenT. Load tube data for specific tube(s).
- Select RGDV without sync contact for tube adaptation.

Systems with Bucky controller firmware rel 5.x (bDTH2, EasyD with bucky) and THORAVISION systems:

Remove EZx42/43/23 from the back panel, wait 2 minutes to have access to the generator, set mounted radiographical controller to none, no sync contact.

Perform tube adaptation for all tubes.

Check that the start-up and brake function of the tube(s) work properly.
 In case rotation prolongation is programmed: Once started with PREP, the anode keeps rotating for 30 seconds. After the last let go of the PREP position as long as no exposure has been switched. The anode finally stops if an exposure has been switched or after 30 seconds or if any of the desk buttons has been activated.

#### 4.1.3. Documentation changes

- Exchange drawings Z1-13.2 and 5Z-2 in the service manual OPTIMUS RAD/RF.
- · File the service disk in the generator book "Service Manual"

#### 4.1.4. Return procedure

Due to the fact that no upgrade (or repair) of a new unit is possible, this kit is **not** declared as "EU" (exchangeable unit).

The old RoCol unit and cables are to be disposed of in a safe way in accordance with local safety and environmental regulations.

#### 4.2. Replacement procedure for OPTIMUS RAD/RF rel.2.x

#### Caution

Switch the generator off and disconnect it completely from mains with the earth leakage breaker or the mains switch!

#### 4.2.1. Removal of the old RoCo unit

- Remove the data cable from back panel EZX 51 and leave it with the old RoCo unit.
- Disconnect the stator wires from terminal EX 1100 (single-tube generator).

In case tube switch unit EWG is present:

- Remove plug EY 100 X3, it will be used again later
- Disconnect stator cable Y100 EWG at EWG K11:1:2:3 and leave it with the old RoCo unit.
- Remove the mains wires from ENF3: T1:T2:T3 and ENX 1102 and leave them with the old RoCo unit.
- Remove the RoCo unit completely from the generator.

#### 4.2.2. Installation of the new RoCo unit

- Install the new unit in the generator.
- Connect the mains wires at ENF3: T1:T2:T3 and the ground wire to ENX 1102.

In case tube switch unit EWG is present:

- Connect the stator cable of RoCo unit at EWG K11: 1:2:3.
- Reconnect plug EY 100 X3.

Single tube generator:

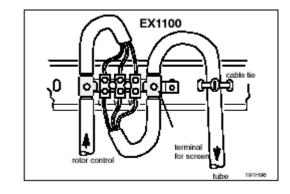
- Connect the stator cable to the terminal EX 1100 (U-V-W) and the cable of the RoCo unit likewise.
- Make sure the screen of the stator cable is properly connected to ground.
- Relieve the tension on the stator cable with a tie-wrap.

#### Note

Use screened cables. Connect the screen to earth at both ends. (0722 215 02054)

Do not mix up the phases, otherwise components of the rotor control may be destroyed.

- Connect the data cable at EZX51.
- Tighten all cable and wires with tie-wraps.



 Check that the start up and brake function of the tube(s) work properly.

In case rotation prolongation is programmed: Once started with PREP, the anode keeps rotating for 30 seconds. After the last let go of the PREP position as long as no exposure has been switched. The anode finally stops if an exposure has been switched or after 30 seconds or if any of the desk buttons has been activated.

#### 4.2.3. Documentation changes

Exchange drawings Z1-13.2 and 5Z-2 in the service manual OPTIMUS RAD/RF.

#### 4.2.4. Return procedure

Due to the fact that no upgrade (or repair) of a new unit is possible, this kit is **not** declared as "EU" (exchangeable unit).

The old RoCo unit and cables are to be disposed of in a safe way in accordance with local safety and environmental regulations.

#### **5**. **Adjustments**

N/A

#### **Programming** 6.

#### 6.1. **Hardware**

Check jumper settings according 5Z-2.

#### 6.2. **Software**

Accurately described in replacement procedure.

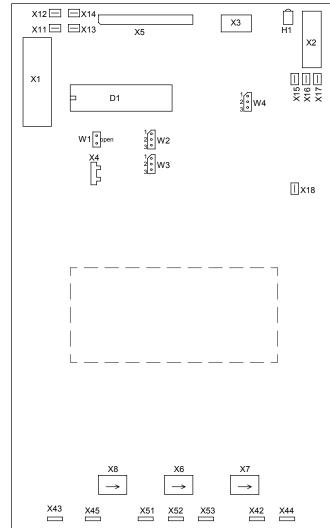
#### **7**. **Acceptance**

N/A

# Z. Drawings

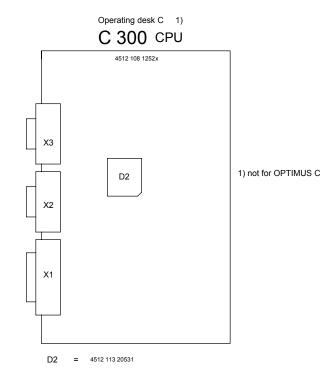
Z1-13.2 Dual speed rotor control EY 5Z-2 PCB programming options

# Y 100 Roco HS 4512 108 1284x

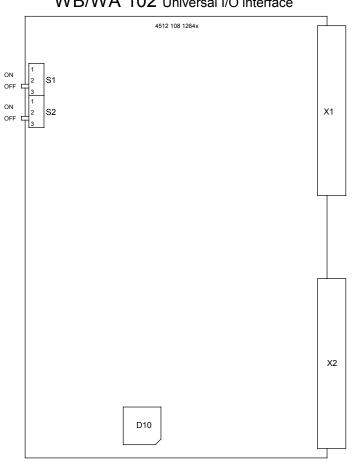




D1 = 4512 113 22341



# Adapter decade cable WA, 1WA, 2WA, 1WB 1) WB/WA 102 Universal I/O interface



D10 = 4512 113 20621

OPTIMUS R/F

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(c/04.0)

PCB programming Options

Coding Rotor control

W2

W3

